

**AMENDMENTS TO THE CLAIMS**

1-18. (Cancelled)

19. (Original) A method of assembling a wound film dispenser, comprising the steps of:

    folding a blank into a tube, the tube having first and second open ends, a top surface, a bottom surface, a front surface, and a back surface;

    inserting a roll of wound film through one of the open ends of the tube;

    folding false walls into the tube, the false walls including apertures receiving ends of the roll; and

    folding at least one flap against each of the false walls, the false walls including wedge shaped braces engaging the flaps and biasing the false walls angularly into the tube.

20. (Original) The method of claim 19, further including the step of folding a second flap against each of the flaps.

21. (Original) The method of claim 19, further including the step of folding each brace relative to one of the false walls.

22. (Original) The method of claim 21, wherein the each wedge shaped brace is folded relative to a back edge of the false wall.

23. (Original) The method of claim 21, wherein the each wedge shaped brace is folded relative to a top edge of the false wall.

24. (Original) The method of claim 21, further including the step of adhering a tear strip of the blank to the front surface of the blank to form the tube.

25. (Original) The method of claim 24, wherein the tear strip is attached to the blank along a score line, and adhered to the front surface at discrete areas of adhesive.